



**90° BEND**

INSIDE DIAMETER	A	B
150	300	500
200	300	570
250	300	530
300	300	740
375	300	830
450	300	920
525	300	1010
600	300	1100
675	710	1590
750	660	1640
825	620	1680
900	570	1730
975	600	1840
1050	550	1890
1200	460	1980
1350	380	2060
1500	300	2130
1650	USE 2 - 45° BENDS	
1800	USE 2 - 45° BENDS	
1950	USE 2 - 45° BENDS	
2100	USE 2 - 45° BENDS	
2250	USE 2 - 45° BENDS	
2400	USE 2 - 45° BENDS	
2550	USE 2 - 45° BENDS	
2700	USE 2 - 45° BENDS	
3000	USE 2 - 45° BENDS	

**45° BEND**

INSIDE DIAMETER	C	D
150	300	390
200	300	410
250	300	440
300	300	480
375	300	520
450	300	560
525	300	590
600	300	630
675	970	1330
750	950	1350
825	930	1370
900	910	1390
975	960	1480
1050	940	1500
1200	910	1530
1350	870	1570
1500	840	1600
1650	800	1640
1800	770	1670
1950	730	1710
2100	690	1750
2250	660	1780
2400	620	1820
2550	580	1860
2700	550	1890
3000	470	1970

**NOTES:**

- A All dimensions in millimetres.
- B Bends can be manufactured to other angles and dimensions upon request.
- C All dimensions are approximate.



**CONCAST**

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**CON CAST PIPE**

**90° AND 45° BEND  
DIMENSIONS**